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Bread-making potential of selected spring wheat species depending on crop year and production technology intensity

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Abstract

The aim of this study was to assess the effect of different levels of production technology intensity on grain quality of four species of spring wheat: common wheat (*Triticum aestivum* ssp. *aestivum* L.), durum wheat (*Triticum durum* Desf.), spelt wheat (*Triticum aestivum* ssp. *spelta* [L.] Thell) and dicoccum wheat (*Triticum dicoccum* [Schrank] Schübler). Two levels of production technology intensity were applied in the experiment: medium mineral fertilisation (N – 70, P – 30.5 and K – 99.6 kg ha⁻¹), seed priming and weed control; high mineral fertilisation (N – 140, P – 30.5 and K – 99.6 kg ha⁻¹), seed priming, weed control, two treatments against diseases, insecticide and growth regulator. Tested wheat grains were collected from the crop years 2011–2013. To assess the baking quality of tested wholegrain flour, gluten quantity and quality, falling number and Mixolab parameters were determined. Rheological properties of wholegrain wheat dough were affected mostly by wheat species and crop year. Among the analysed species, spelt wheat was characterised by the highest wet gluten content, amylolytic activity (C4) and starch retrogradation (C5). Dicoccum wheat was characterised by the lowest gluten content and the lowest resistance time of dough (T1) and stability. Dicoccum wheat had also the highest protein weakening (the lowest Cs and C2). Crop year had a significant effect on starch gelatinisation (C3), amylolytic activity (C4), retrogradation (C5) and gelatinisation time (T3-T2). Wheat cultivated under high level of production technology intensity was characterised by higher gluten content and lower final temperature of starch gelatinisation (D3).

Key words: baking quality, common wheat, dicoccum wheat, durum wheat, Mixolab, spelt wheat.

Introduction

Contemporary agriculture requires the application of plant production systems which integrate, among other things, a reduction of the risk involved in the use of mineral fertilisers and plant protection agents with an increase of biodiversity with simultaneous preservation of high quality of yields produced. In relation to the above, apart from common wheat (*Triticum aestivum* ssp. *aestivum* L.) which occurs most frequently in production and processing, increasing interest is focused on durum wheat (*T. durum* Desf.) and such wheat species as einkorn (*T. monococcum* L.), emmer (*T. dicoccum* [Schrank] Schübler) and spelt (*T. aestivum* ssp. *spelta* [L.] Thell), belonging to the group of plants that were domesticated the earliest. The revival of those ancient species is related primarily to the growing consumer demand for nutritious and healthy food products, with specific nutritional and taste values (De Vita et al., 2006; Konvalina et al., 2010; Suchowilska et al., 2012). Apart from that, compared to common wheat, those husked wheat species usually have lower requirements as concerns cultivation technology and soil and climate conditions, as well as a considerable competitive ability against weeds, which indicates their potential for cultivation in extensive farming conditions, typical of organic farms, or for

low-investment conventional farms (Cyrkler-Degulis, Bulińska-Radomska, 2006; Kohajdová, Karovičová, 2008; Pagnotta et al., 2009; Konvalina et al., 2012).

Mixolab determines the rheological properties of dough, recorded on a graph. Measuring the consistency of dough over time, with a gradual increase in the applied temperature, enables the user to determine the quality of flour and provides, in a single test, information on water absorption, protein strength (dough development time, kneading stability, gluten quality, protein breakdown) and starch characteristics (gelatinisation, retrogradation, enzymatic activity) and on the interactions among these features (Dubat, 2010). The small weight of the wholegrain flour sample needed to perform the Mixolab test (approx. 50 g) makes it useful in breeding programs. In recent years, Mixolab has been extensively used for rapid assessment of the wheat *Triticum aestivum* quality (Koksel et al., 2009; Caffè-Treml et al., 2010; Dhaka et al. 2012). However, there is insufficient data on the possibility of its use in the process of durum, spelt and dicoccum wheat quality assessment (Bodroža-Solarov et al., 2009; Grobelsnik Mlakar et al., 2014; Torbica et al., 2016).

The aim of the study was to estimate grain quality of four spring wheat species: common wheat (*Triticum*

aestivum ssp. *aestivum* L.), durum wheat (*Triticum durum* Desf.), spelt wheat (*Triticum aestivum* ssp. *spelta* [L.] Thell) and dicoccum wheat (*Triticum dicoccum* [Schrank] Schübler) under the conditions of diversified production technology. Spelt wheat and dicoccum wheat have lower nitrogen requirements than common wheat. The research hypothesis assumed that intensification of production technology can cause changes in grain quality and varied responses of the wheat species studied.

Material and methods

Plant material. The study included spring forms of common wheat (*Triticum aestivum* ssp. *aestivum* L.) cultivar 'Parabola', durum wheat (*Triticum durum* Desf.) line SMH 87 (selected in the Institute of Plant Genetics, Breeding and Biotechnology, University of Life Sciences in Lublin, Poland), spelt wheat (*Triticum aestivum* ssp. *spelta* [L.] Thell.) cv. 'Blauer Samtiger' and dicoccum wheat (*Triticum dicoccum* [Schrank] Schübler) No. 24062 (sowing material acquired from the National Centre of Plant Gene Resources in Poland). Common wheat cv. 'Parabola', a quality wheat cultivar included in the Polish National List of Agricultural Plant Varieties published yearly by the Research Centre for Cultivar Testing, was planted as a reference cultivar for comparison with the husked wheat species. The sowing material was selected as presented above due to the fact that there were no Polish spring spelt and dicoccum wheat cultivars at the time when the research started. Durum wheat SMH 87 was chosen as the only Polish durum wheat cultivar.

Field trials. Wheat grain was sown at the Felin Experimental Farm of the University of Life Sciences in Lublin, Poland, as a two-factor randomised-block field experiment, in four replicates. The experimental field was located on a soil developed from silts of loess origin, classified as the good wheat complex. The soil was rich in phosphorus and potassium (P – 78.9 and K – 180.1 mg kg⁻¹ of soil), while the content of magnesium in the soil was at a low level (39.5 mg kg⁻¹). Two levels of production technology were applied in the experiment: the medium level: mineral fertilisation (N – 70, P – 30.5 and K – 99.6 kg ha⁻¹), seed priming and weed control; the high level: increased nitrogen fertilisation (N – 140, P – 30.5 and K – 99.6 kg ha⁻¹), seed priming, weed control, two treatments against diseases, insecticide and growth regulator. In the medium level of production technology intensity, the spring wheat was fertilised with nitrogen in the amount of 70 kg ha⁻¹, in three doses: the first dose (30 kg ha⁻¹) was applied before sowing, the second dose (20 kg ha⁻¹) – at the stem elongation stage (BBCH 35–39), and the final dose (20 kg ha⁻¹) – at the heading stage (BBCH 51–53). In the high level of production technology intensity, nitrogen fertilisation was applied

in the amount of 140 kg ha⁻¹ (in three doses): the first dose (60 kg ha⁻¹) was applied before sowing, the second dose (40 kg ha⁻¹) – at the stem elongation stage (BBCH 35–39), and the third dose (40 kg ha⁻¹) – at the heading stage (BBCH 51–53). To provide protection against lodging, at the beginning of the stem elongation stage (BBCH 30–32) the liquid anti-lodging agent 675 SL (a.i. chlormequat chloride, 1.5 dm³ ha⁻¹) was applied. The treatment against fungal diseases consisted of the application of Tango Star 334 SE (a.i. tridemorph, epoxyconazole, 1.0 dm³ ha⁻¹) at the beginning of the stem elongation stage (BBCH 30–32), and Artea 330 EC (a.i. propiconazole, cyproconazole, 0.5 dm³ ha⁻¹) at the end of the heading stage (BBCH 58–59). In the period of pests occurrence, the insecticide Sumi-Alpha 050 EC (a.i. esfenvalerate, 0.25 dm³ ha⁻¹) was applied. In both levels of production technology the grain was primed pre-sowing with a fungicide Baytan Universal 094 FS (Bayer CropScience) (a.i. triadimenol, imazalil, fuberidazole), at a dose of 400 ml of the fungicide with an addition of 200 ml of water per 100 kg of grain. Monocotyledonous and dicotyledonous weeds were destroyed chemically at the tillering stage, using herbicides Attribut 70 WG (a.i. propoxycarbazone-sodium, 60 g ha⁻¹) and Sekator 125 OD (a.i. iodosulfuron-methyl-sodium, amidosulfuron, 0.10 dm³ ha⁻¹), respectively.

Meteorological conditions during the research period. The weather conditions during the period of the study were significantly diversified (Table 1). Mean air temperatures during spring wheat vegetation period in the experimental years were similar, but about 2°C higher in comparison with the long term (1951–2010) average, except for March 2013 when the temperature was 3.4°C lower than average. On the other hand, rainfall total was more diversified. In 2011, rainfall was lower by 45.6 mm than average. The weather conditions during the season of 2011 were not favourable for spring wheat growing, compared with the whole period of investigation. March, April and May 2011 were warm but dry. This kind of weather was not beneficial both for germination and for the first stage of plant development. The weather conditions were also not favourable for grain harvesting in due time. The highest rainfall in July, approximately 107 mm higher than average, resulted in pre-harvest sprouting, which negatively affected wheat quality and yield. The next growing season, 2012, was favourable for spring wheat, with appropriate amount of rainfall and warm temperature. The rainfall was close to average. During the season of 2013 the total rainfall in the months from March to June was much higher, exceeding the normal by 125.8 mm. That year the snow cover persisted until late March. The highest total rainfall, exceeding the normal by 40.9 and 40 mm, was registered in May and June, respectively.

Table 1. Characteristics of the weather conditions

Year	Month					
	March	April	May	June	July	August
	Temperature °C					
2011	2.3	10.3	14.2	18.6	18.4	18.8
2012	4.3	9.5	15.0	17.3	21.5	19.2
2013	-2.4	8.1	15.3	18.5	19.2	19.2
Multiannual period 1951–2010	1.0	7.4	13.0	16.3	18.0	17.2
	Rainfall mm					
2011	8.1	29.9	42.2	67.8	189.0	65.3
2012	28.6	34.0	56.3	62.8	52.3	37.6
2013	60.8	51.1	101.6	105.9	126.1	17.8
Multiannual period 1951–2010	28.0	39.0	60.7	65.9	82.0	70.7

Baking quality analysis. Gluten content, gluten index (PN-A-74042 – equivalent to ISO 21415-2:2015) and falling number (ISO 3093) were determined in duplicate to assess the baking quality of tested wholegrain flour obtained by Perten 3100 Laboratory Mill (Perten, Sweden). The results met the accuracy requirements specified in the appropriate standard. Rheological properties of dough were studied using the Chopin mixolab (Dubat, 2010). The protocol ChopinWheat+ had the following settings: mixing speed 80 rpm, total analysis time 45 min, dough weight 75 g, hydration water temperature 30°C. Wholegrain flour and water were added accordingly to obtain dough with a maximum consistency of 1.10 Nm (± 0.05 Nm) during the first test phase. The Mixolab test was performed using the standard protocol: 8 min at 30°C, heating at a rate of 4°C min⁻¹ for 15 min, holding at 90°C for 7 min, cooling to 50°C at a rate of 4°C min⁻¹ for 10 min and holding at 50°C for 5 min.

A typical Mixolab curve is divided into five different stages: 1 – initial kneading, 2 – protein weakening, 3 – starch gelatinisation, 4 – cooking stability and 5 – starch retrogradation (Dubat, 2010). The parameters that are obtained from the Mixolab curve are water absorption (WA, %), dough development time (T1, min), stability (min), protein weakening (C2 and the difference between points C1 and C2, abbreviated C1-C2, Nm), starch gelatinisation (C3, Nm), amylolytic activity (C4, Nm) and starch retrogradation (C5, Nm). Initial and final temperature of starch gelatinisation (D2 and D3, °C, respectively), gelatinisation time (T3-T2, min) and curve slopes between C1 and C2 (slope α , Nm min⁻¹), C2 and C3 (slope β , Nm min⁻¹), between C3 and C4 (slope γ , Nm min⁻¹) were also recorded. For this study, also the torque in the 8th minute of Mixolab analyses was checked from the curve (abbreviated Cs), as well as the differences between Cs and C2 (abbreviated Cs-C2, Nm). Typical Mixolab curves for tested wheat species are presented in Figure 1.

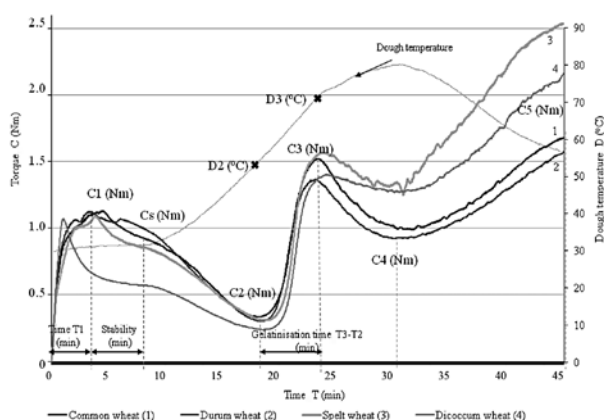


Figure 1. Typical Mixolab curves for the following species of spring wheat: common, durum, spelt and dicoccum (2013 crop, medium level of production technology intensity)

Statistical analysis. The results were statistically evaluated by the three-way analysis of variance (ANOVA) with subsequent Tukey's HSD test. The three main factors were: wheat species, production technology intensity, and crop year. Correlations between the Mixolab parameters and gluten content and falling number were determined with the statistical significance expression on the level $p < 0.05$ and $p < 0.01$.

The principal component analysis (PCA) technique was applied because of its ability to reduce the complexity of primary data to a small number of independent principal components representing linear combinations of the possibly correlated original variables. This statistical procedure allows the assessment of the association between groups of variables and explanation of the principal components contributing to the underlying variability of a data set. PCA was applied within the results descriptors in order to characterise and differentiate between the tested species of wheat. Data was analysed using the software *StatSoft Statistica*, version 12.

Results and discussion

Gluten content, which is the most important quality parameter of wheat, was in the range of 10.0% to 52.6% and depended on wheat species (Table 2). The highest gluten content was found for spelt wheat cv. 'Blauer Samtiger' (44.9%) and the lowest for dicoccum wheat (19.3%), in contrast to the previous study of Konvalina et al. (2010) where dicoccum wheat was described as a high-protein hulled wheat species. Gluten quality of spring dicoccum wheat cultivars in the study of Giacintucci et al. (2014) appeared to be more similar to that of common wheat. Common wheat was characterised by lower level of gluten content than durum wheat and spelt wheat. The same trend was observed in the earlier studies of Bodroža-Solarov et al. (2009), Kohajdová and Karovičová (2009) and Rachoń et al. (2011). The higher level of production technology intensity (including two times higher level of nitrogen fertilisation) caused an increase in average gluten content, similarly to the earlier studies by Woźniak (2006), Rachoń et al. (2013) and Szafrńska et al. (2015). Nowak et al. (2004) noted that different levels of growing technology intensity exert equal influence on the quality of all wheat species. The results of our work showed that common wheat cultivated in the high production technology intensity was characterised by an average 5.8% higher gluten content than wheat cultivated in the medium production technology intensity. However, in the case of dicoccum wheat there was no effect of the higher production technology intensity on gluten content. The highest gluten content was determined in wheat samples from crop year 2011, and the lowest from the crop year 2013, which was the result of the highest distribution of rainfall during the vegetation period of 2013. Gluten index of common wheat was in the range of 62 to 89, which, according to Ionescu and Stoescu (2010), is suitable for flour for the production of bakery products. Other tested wheat samples, except for two samples of durum wheat, were characterised by gluten index below 50, which indicates that wheat dough is too weak for bread production. Five of the six dicoccum wheat samples tested were characterised by gluten index lower than or equal to 2. The poor quality of gluten from dicoccum wheat makes it useless for yeasty products (Konvalina et al., 2010). Concerning the weather conditions, the highest gluten index was observed in 2012, when higher air temperature in combination with lower precipitation promoted the formation of storage proteins. In 2011, the lowest gluten index was caused by wet July because of excessive rainfall before harvest. Spring wheat species tested in this study were characterised by higher gluten quantity and quality than winter wheat species tested by Szafrńska et al. (2015).

Table 2. Qualitative features of spring wheat species

	Gluten content %	Gluten index	Falling number s	Water absorption (WA) %	Dough development time (T1) min	Dough stability min
Wheat species						
<i>Triticum aestivum</i>	36.0 b*	76 c*	262 a*	67.2 b*	4.8 c*	7.5 c*
<i>T. durum</i>	39.5 c*	51 bc*	262 a*	65.4 ab*	3.5 b*	8.2 c*
<i>T. spelta</i>	44.9 d*	25 ab*	334 b*	65.2 ab*	5.0 c*	5.8 b*
<i>T. dicoccum</i>	19.3 a*	8 a*	278 a*	63.5 a*	1.3 a*	1.1 a*
Production technology intensity						
Medium	33.3 a*	41 a	273 a	65.0 a	3.6 a	5.7 a
High	36.5 b*	39 a	285 a	65.6 a	3.6 a	5.6 a
Crop year						
2011	41.9 c*	31 a	160 a*	65.2 a	4.2 b*	6.4 b*
2012	33.6 b*	58 b	360 b*	65.9 a	3.6 a*	6.3 b*
2013	29.2 a*	30 a	334 b*	64.8 a	3.2 a*	4.3 a*

Note. a, b – values marked with the same letters do not differ significantly at $p < 0.05$ and $p < 0.01$ (*), respectively.

Falling number in tested wheat samples ranged from 62 to 437 s. Values below 200 s indicate a high level of alpha-amylase activity, whereas values above 300 s are characteristic of grain with low level of alpha-amylase activity. The highest falling number was noted in spelt wheat (Table 2), in contrast to the earlier study of Abdel-Aal et al. (1997) in which common wheat and durum wheat had significantly higher falling number than spelt wheat. Unfavourable weather conditions during vegetation period and harvest had a strong negative effect on the quality of grain from 2011 crop which was characterised by the lowest falling number (160 s), which may indicate sprout damage of grain. The lowest enzymatic activity was detected in 2012, caused by higher than average air temperature and optimum rainfall during grain maturing.

Water absorption, which is an indicator of baking quality, ranged in the tested wheat wholegrain samples from 61.0% to 69.2%. High protein flour is characterised by high water absorption, which is good for baking performance because it increases the finished product yield and improves shelf life. Common wheat was characterised by significantly higher water absorption than dicoccum wheat (Table 2). There were no significant differences in water absorption between tested spring wheat species according to crop years and growing technology. While the results of our work showed that common wheat cultivated in the high production technology intensity was characterised by an average 1.7% higher water absorption than wheat cultivated in the medium production technology intensity, the opposite effect (1.9% lower water absorption) was observed for dicoccum wheat. Substantial rainfall during the vegetation period of 2013, which caused significant lowering of gluten content in tested wheat species, resulted also in the lowest water absorption of wholemeal flour from durum (65.5%), spelt (64.0%) and dicoccum (61.8%) wheat over the entire test period of 2011–2013. However, common wheat was characterised by the highest water absorption in 2013 (68.1%). According to Rachoń et al. (2011), durum wheat was characterised by the highest farinograph water absorption, whereas spelt wheat was characterised by a particularly low level of this parameter. The highest Mixolab water absorption was noted in earlier research for wholegrain common wheat (69.1%), whereas lower a value was determined for durum wheat (67.6%) and the lowest for spelt wheat (58.0%) (Mixolab Application Handbook, 2012). The tested spring wheat (common, durum and spelt) species were characterised by higher water absorption (by 4.6, 3.1 and 2.3 %, respectively) than winter wheat species tested by Szafrńska et al. (2015).

The strength of a wheat cultivar can be determined from the Mixolab curve on the basis of dough development time (T1), stability during mixing, C2 and slope α (Caffe-Treml et al., 2010). Time and stability were significantly dependent on wheat species and crop year; however, there was no significant difference with regard to the production technology intensity (Table 2). The shortest dough development time and stability were noted for wheat cultivated in 2013. Wheat grain harvested in 2013 was characterised by low gluten quality as a result of high precipitation in vegetation and harvest periods. Long dough development time and stability indicate that wholegrain wheat is strong. Dicoccum wheat species was characterised by the lowest values of T1 and stability time (1.3 and 1.1 min, respectively) relative to the other tested wheat species, which indicates poor quality of this wheat species. According to Rachoń et al. (2011), there was no significant difference between farinograph stability time of common wheat and durum wheat, whereas spelt wheat had the highest value of this parameter. The tested common and durum spring wheat species were characterised by longer dough development time (1.6 and 1.9 min, respectively) and stability (1.3 and 5.2 min, respectively) than winter common and durum wheat tested by Szafrńska et al. (2015). According to the criterion of Dhaka et al. (2012), dicoccum wheat tested in this study is a weak species characterised by low dough stability (≤ 4 min) (Table 2) and C2 values below 0.4 Nm (Table 3), indicating that dough from this species is less tolerant to mixing as compared to the other wheat species. Poor technological quality of spelt wheat cultivars with C2 below 0.3 Nm was noted by Bodroža-Solarov et al. (2009). The slope α , related to proteins thermal weakening and indicative of dough strength (Koksel et al., 2009), was significantly dependent on wheat species (Table 3). Dicoccum wheat was characterised by the highest value of slope α and the highest values of C1-C2, which reflects the lowest proteolytic activity of that species.

During the Mixolab test the dough and the mixer are kept at 30°C for 8 min. As the temperature increases with a gradient of 4°C min⁻¹ the consistency of the dough decreases with excessive mixing, which is an indication of protein weakening (Dubat, 2010). The greater the decrease in consistency, the lower the protein quality. For this study, also the torque in the 8th minute of Mixolab analyses was checked from the curve (abbreviated Cs), as well as the differences between Cs and C2 (Cs-C2). The highest torque in point Cs, as well as the highest value of Cs-C2, were characteristic of durum wheat, whereas the lowest values were observed for dicoccum wheat

(Table 3), which confirmed the lowest protein quality of this species. Production technology intensity had no effect on protein characteristics of the tested wheat species. The tested wheat cultivated in 2012 crop year was characterised by higher torque in point C2 and lower differences between C1 and C2 than wheat from 2011 and 2013 crop year. Spring wheat species cultivated in 2013 were characterised by the lowest value of Cs and Cs-C2, which is related to heavy rain in the vegetation period and confirms the lowest quality of gluten.

The tested wholegrain wheat samples varied in terms of starch properties determined by Mixolab such as gelatinisation (C3 in the range of 0.86 to 1.68 Nm), amylolytic activity (C4 in the range of 0.04 to 1.40 Nm) and retrogradation (C5 in the range of 0.07 to 2.55 Nm). Spelt wheat, which was characterised by the lowest alpha-amylase activity tested by the falling number method, had the highest stability during heating (C4) and retrogradation (C5) (Table 4). Rain during the harvest in 2011 strongly influenced the amylolytic

Table 3. Rheological properties of whole grain dough from spring wheat in relation to protein characteristics

	C2 Nm	Slope α Nm min ⁻¹	C1-C2 Nm	Cs Nm	Cs-C2 Nm
Wheat species					
<i>Triticum aestivum</i>	0.33 b*	-0.08 ab	0.78 a*	1.01 bc*	0.68 bc*
<i>T. durum</i>	0.32 b*	-0.09 a	0.79 a*	1.04 c*	0.72 c*
<i>T. spelta</i>	0.30 b*	-0.07 ab	0.79 a*	0.96 b*	0.66 b*
<i>T. dicoccum</i>	0.24 a*	-0.05 b	0.86 b*	0.64 a*	0.41 a*
Production technology intensity					
Medium	0.30 a	-0.07 a	0.80 a	0.91 a	0.61 a
High	0.30 a	-0.07 a	0.81 a	0.92 a	0.62 a
Crop year					
2011	0.28 a*	-0.08 a	0.82 b	0.94 b*	0.67 b*
2012	0.32 b*	-0.06 a	0.78 a	0.95 b*	0.63 b*
2013	0.29 a*	-0.07 a	0.82 b	0.84 a*	0.55 a*

Note. C2 – protein weakening, slope α – curve slope between C1 and C2, C1-C2 – difference between C1 and C2, Cs – torque in 8th min of the Mixolab test, Cs-C2 – protein quality; a, b – values marked with the same letters do not differ significantly at $p < 0.05$ and $p < 0.01$ (*), respectively.

Table 4. Rheological properties of whole grain dough from spring wheat in relation to alpha-amylase activity and starch characteristics

	C3 Nm	C4 Nm	C5 Nm	Slope β Nm min ⁻¹	Slope γ Nm min ⁻¹	D2 °C	D3 °C	T3-T2 min
Wheat species								
<i>Triticum aestivum</i>	1.53 b*	0.75 a*	1.24 a*	0.49 ab	-0.08 a*	55.6 a*	73.0 b*	4.8 ab*
<i>T. durum</i>	1.28 a*	0.84 ab*	1.30 a*	0.43 a	-0.04 b*	55.5 a*	71.9 a*	4.4 a*
<i>T. spelta</i>	1.54 b*	1.20 c*	2.09 c*	0.59 b	-0.06 ab*	56.6 b*	75.7 c*	5.2 c*
<i>T. dicoccum</i>	1.22 a*	0.99 b*	1.79 b*	0.51 ab	-0.04 b*	57.4 c*	75.7 c*	5.0 bc*
Production technology intensity								
Medium	1.40 a	0.98 a	1.64 a	0.53 a	-0.05 a	56.3 a	74.3 b	4.9 a
High	1.38 a	0.91 a	1.57 a	0.48 a	-0.05 a	56.2 a	73.8 a	4.8 a
Crop year								
2011	1.24 a*	0.52 a*	0.80 a*	0.45 a	-0.06 a	56.6 b*	72.5 a*	4.2 a*
2012	1.48 b*	1.20 b*	2.06 b*	0.49 ab	-0.04 a	56.8 b*	75.6 c*	5.2 b*
2013	1.45 b*	1.11 b*	1.97 b*	0.58 b	-0.06 a	55.3 a*	74.1 b*	5.2 b*

Note. C3 – starch gelatinisation, C4 – amylolytic activity, C5 – starch retrogradation, slope β – curve slope between C2 and C3, slope γ – curve slope between C3 and C4, D2 – initial temperature of gelatinisation, D3 – final temperature of gelatinisation, T3-T2 – gelatinisation time; a, b – values marked with the same letters do not differ significantly at $p < 0.05$ and $p < 0.01$ (*), respectively.

activity measured by Mixolab and caused the lowest values of torque in points C3, C4 and C5. Winter form of durum wheat tested by Szafrńska et al. (2015) was characterised by much lower gelatinisation, amylolytic activity and retrogradation (C3 = 0.71, C4 = 0.24 and C5 = 0.37, respectively) than the spring form of durum wheat tested in this study (Table 4). Slope β which is an indicator of pasting speed (Koksel et al., 2009) was in the range of 0.24 to 0.70 Nm min⁻¹. Durum wheat had lower slope β than spelt wheat, which indicates a slower gelatinisation processes (Caffe-Tremel et al., 2010).

Initial temperature of starch gelatinisation (D2) was in the range of 54.6°C to 59.3°C and final temperature of starch gelatinisation (D3) in the range of 67.6 to 76.4 °C. Significantly higher temperatures D2 and D3 were noted for wholegrain flour dough from spelt and dicoccum wheat than for common and durum wheat (Table 4). Tested wheat species cultivated in the high production technology intensity had significant

lower temperature D3. Initial and final temperature of gelatinisation was strongly influenced by the weather conditions during the vegetation period and harvest of the crop year. Final temperature of gelatinisation (D3) of common and durum wheat cultivated in the high production technology intensity was lower by 1.4°C and 0.8°C, respectively, than that of wheat cultivated in the medium production technology intensity. A similar observation was also reported by Szafrńska et al. (2015). The highest final temperature of gelatinisation (D3) was noted for wheat harvested in 2012 and the lowest for 2011 crop year (Table 4). The highest temperature D3 of wheat harvested in 2012 may be the result of much lower rainfall in that year than the average of the multiannual period 1951–2010 (Table 1). Gelatinisation time (T3-T2) of tested spring wheat was in the range of 3.3 to 5.8 min and varied between wheat species and crop years. The longest gelatinisation time was noted for wholegrain flour dough from spelt wheat and for the crop years 2012

and 2013. All the tested spring wheat species cultivated in 2011 in the medium production technology intensity were characterised by longer gelatinisation time than wheat cultivated in the high production technology intensity. Common and durum wheat cultivated in 2012 and 2013 exhibited the same trend, whereas for spelt and dicoccum wheat the opposite relationship was noted.

Gluten content was found to be better correlated with torque Cs ($r = 0.718$) and the difference Cs-C2 ($r = 0.784$) than with other Mixolab parameters connected with gluten proteins – dough development time (T1) ($r = 0.680$) and dough stability ($r = 0.629$) (Table 5). There was no significant correlation between gluten content and C2. The results indicated that the gluten

index was significantly correlated with Mixolab stability ($r = 0.682$), torque C2 ($r = 0.750$), torque Cs ($r = 0.660$) and the difference C1-C2 ($r = -0.622$).

The positive correlation between slope β and falling number ($r = 0.594$) gives indications about the hydrolytic activity of alpha-amylase during the heating period (Table 6). The final temperature of gelatinisation (D3) was highly correlated with falling number ($r = 0.734$), amylolytic activity (C4) ($r = 0.792$), retrogradation (C5) ($r = 0.606$) and pasting speed (slope β) ($r = 0.555$). Tested wheat dough with higher gelatinisation time was characterised by higher gelatinisation (C3), amylolytic activity (C4) and retrogradation (C5).

Table 5. Coefficient of correlation between gluten content and selected Mixolab parameters significant at $p < 0.05^*$ and $p < 0.01^{**}$

	Gluten content	Gluten index	Water absorption (WA)	Dough development time (T1)	Dough stability	C2	Slope α	C1-C2	Cs	Cs-C2
Gluten content	1									
Gluten index	0.284	1								
Water absorption (WA)	0.332	0.581**	1							
Dough development time (T1)	0.680**	0.437*	0.500*	1						
Dough stability	0.629**	0.682**	0.431*	0.748**	1					
C2	0.314	0.750**	0.329	0.831**	0.807**	1				
Slope α	-0.491*	-0.288	-0.348	-0.578**	-0.605**	0.431*	1			
C1-C2	-0.285	-0.622**	-0.364	-0.641**	0.742**	-0.872**	0.266	1		
Cs	0.718**	0.660**	0.535**	0.818**	0.971**	0.782**	-0.632**	-0.723**	1	
Cs-C2	0.784**	0.563**	0.562**	0.812**	0.928**	0.624**	-0.661**	-0.598**	0.975**	1

C2 – protein weakening, slope α – curve slope between C1 and C2, C1-C2 – difference between C1 and C2, Cs – torque in 8th minute of the mixolab test, Cs-C2 – protein quality

Table 6. Coefficient of correlation between falling number and selected Mixolab parameters significant at $p < 0.05^*$ and $p < 0.01^{**}$

	Falling number	C3	C4	C5	Slope β	Slope γ	D2	D3	T3-T2
Falling number	1								
C3	0.730**	1							
C4	0.942**	0.613**	1						
C5	0.943**	0.606**	0.965**	1					
Slope β	0.594**	0.681**	0.582**	0.668**	1				
Slope γ	0.007	-0.415*	0.086	0.058	-0.269	1			
D2	0.031	-0.158	0.083	0.143	0.012	0.018	1		
D3	0.734**	0.470*	0.792**	0.606**	0.555**	-0.111	0.565**	1	
T3-T2	0.865**	0.606**	0.896**	0.888**	0.578**	-0.015	0.093	0.606**	1

C3 – starch gelatinisation, C4 – amylolytic activity, C5 – starch retrogradation, slope β – curve slope between C2 and C3, slope γ – curve slope between C3 and C4, D2 – initial temperature of gelatinisation, D3 – final temperature of gelatinisation; T3-T2 – gelatinisation time

The relationships among the commonly used quality parameters and the rheological properties tested by Mixolab were evaluated by PCA to determine the source of the underlying variability. PCA of quality attributes of gluten protein characteristics, including ten quality parameters (Fig. 2A), showed that 77.69% of the variations could be explained by the first two principal components (PCs): PC1 = 63.42% and PC2 = 14.27%. The first principal component, representing 63.42% of the variability, was positively related to the gluten index, Mixolab torque in point C2, dough development time (T1) and stability, and negatively related to gluten content, Mixolab torque in point Cs, C1-C2, Cs-C2 and slope α . The second principal component, representing 14.27% of the variability, was positively related to C1-C2 and negatively related to gluten content, gluten index, C2 and slope α . PCA of alpha-amylase activity and starch

characteristics of wheat species, including eight quality parameters, showed that 88.8% of the variations could be explained by the first three principal components: PC1 = 51.84%, PC2 = 20.11% and PC3 = 16.80%. The first principal component was positively related to the falling number, Mixolab torque in point C3 and slope β , and negatively related to Mixolab torque in point C4 and C5 (Fig. 2B). The second principal component was positively related to torque in point C3 and temperature D3, and negatively related to slope γ and temperature D2. The third principal component was positively related to slope γ and negatively to temperature D2.

Dicoccum wheat, which was negatively related to the first principal component (Fig. 3A), was characterised by lower gluten content, torque in point Cs, Cs-C2 and slope α than other wheat species.

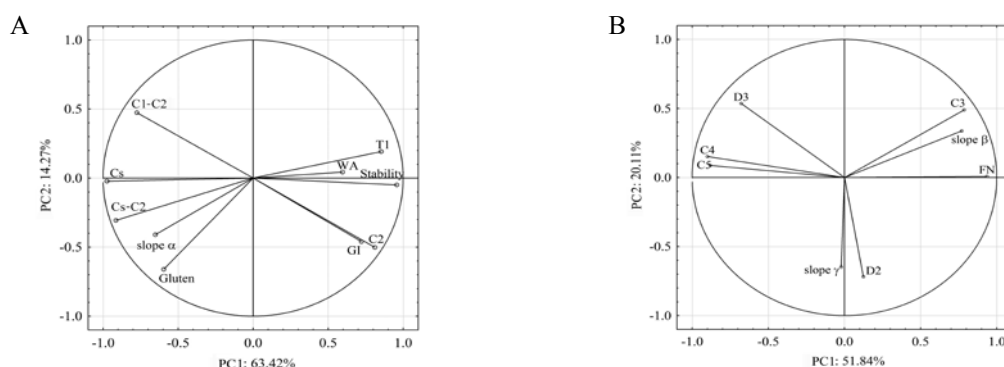


Figure 2. Loading plot of the first and second principal components after principal component analysis (PCA) based on gluten content, gluten index (GI) and Mixolab values (A), and falling number (FN) and selected data of Mixolab values (B) of spring wheat species

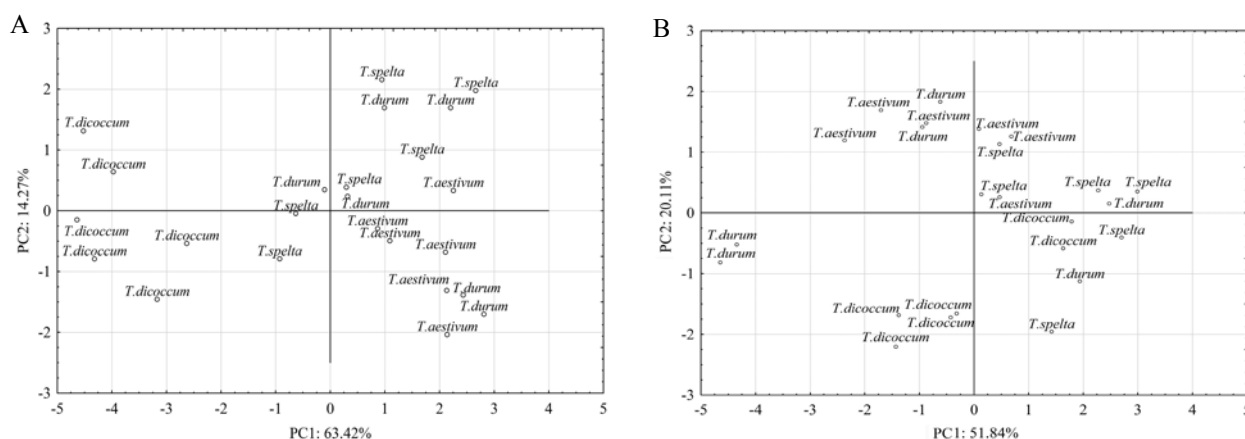


Figure 3. Principal component analysis (PCA) of tested spring wheat species in terms of gluten protein (A) and alpha-amylase activity and starch (B) characteristics

Conclusions

1. The tested spring wheat species differed in protein and starch properties. Spelt wheat was characterised by significantly the highest gluten content and the lowest alpha-amylase activity among all tested wheat species.

2. The rheological properties of wholegrain wheat dough tested by Mixolab were affected mostly by wheat species and crop year. Common wheat was characterised by the highest water absorption (WA), the greatest resistance time of dough (the sum of time (T1) and stability), the lowest amyolytic activity (C4) and retrogradation (C5). Crop year had a significant effect on wet gluten content, resistance time of dough and starch characteristics such as starch gelatinisation (C3), amyolytic activity (C4) and retrogradation (C5).

3. The intensification of production technology did not cause any significant changes in grain quality parameters, except protein content and starch gelatinisation temperature. Spring wheat species cultivated at the high level of production technology intensity were characterised by significantly higher gluten content and lower final temperature of gelatinisation (D3) than wheat cultivated at the medium production technology intensity.

4. The principal component analysis showed that there were differences between the wheat species. Dicoccum wheat, which was negatively related to the first principal component, i.e. protein quality, was characterised by lower gluten content, highest protein weakening (torque in point Cs), lower protein quality (differences between points Cs and C2) and slope α than the other wheat species.

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Vasarinių kviečių kepimo savybės priklausimai nuo metų derliaus ir auginimo technologijos

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Santrauka

Tyrimo tikslas – apibrėžti diferencijuoto agrotechnikos lygio įtaką keturių rūšių vasarinių kviečių: paprastųjų (*Triticum aestivum* ssp. *aestivum* L.), kietųjų (*Triticum durum* Desf.), speltos (*Triticum aestivum* ssp. *spelta* (L.) Thell) ir dvigrūdžių (*Triticum dicoccon* (Schrank) Schübler), kokybei. Taikyti du agrotechnikos lygiai: vidutinis – mineralinis tręšimas (N – 70, P – 30,5 ir K – 99,6 kg ha⁻¹), sėklų apdorojimas bei piktžolių naikinimas, ir aukštas – mineralinis tręšimas (N – 140, P – 30,5 ir K – 99,6 kg ha⁻¹), sėklų apdorojimas bei piktžolių naikinimas, purškimas dviem fungicidais, insekticidu ir auginimo regulatoriumi. Tirti 2011–2013 m. derliaus gūdų mėginiai. Siekiant nustatyti viso grūdo miltų, gautų iš analizuotų grūdų mėginių, kepimo savybes, iširta glitimo kiekis ir kokybė, kritimo skaičius ir prietaisu Mixolab – reologinės savybės. Viso grūdo miltų tešlos reologinės savybės priklausė nuo kviečių rūšies ir derliaus nuėmimo metų. Tarp tirtų kviečių rūšių speltos kviečiai turėjo daugiausia šlapiojo glitimo, didžiausią amilolitinį fermentų aktyvumą (C4) ir krakmolo retrogradaciją (C5). Dvigrūdžiai kviečiai pasižymėjo mažiausiu glitimo kiekiu ir tešlos atsparumu maišymui (laikas T1 ir stabilumas). Dvigrūdžiai kviečiai išsiskyrė silpniausia baltymų struktūra (aukščiausia vertė – Cs ir C2). Derliaus nuėmimo metai turėjo įtaką grūdo krakmolo kleisterizacijai (C3), amilolitinį fermentų aktyvumui (C4), krakmolo retrogradacijai (C5) ir krakmolo kleisterizacijos trukmei (T3-T2). Kviečiai, auginami taikant aukšto lygio agrotechniką, turėjo didesnę glitimo kiekį ir žemesnę krakmolo kleisterizacijos temperatūrą (D3).

Reikšminiai žodžiai: dvigrūdžiai kviečiai, kepimo savybės, kietieji kviečiai, Mixolab, paprastieji kviečiai, speltos kviečiai.

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